

## REVIEW ARTICLE

# Utility of 3D Printing in Byzantine Spinal Surgeries: A Review

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## Abstract

*3-dimensional printing (3DP) is an unexpectedly developing enterprise. A spread of techniques can be used to print physical models from 3-dimensional renderings based on CAD software, and STL design files. Even as using this technology in medication remains in its infancy, 3DP offers the opportunity of revolutionizing healthcare with its capability to unexpectedly create custom designed shapes from a wide variety of materials. The usage of 3-D printed surgical fashions has been proven to assist shorten operative time, thereby boosting surgical outcomes. 3-D published anatomical models had been found to enhance measurement accuracy drastically in neurosurgery, crania-maxillofacial surgery, orthopedics, cardio-thoracic and vascular surgical operation. The present review focuses on present concepts of 3D printing in complex spinal surgeries and its real world applications.*

**Keywords:** 3D printing, spinal surgery, CAD software

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## Introduction

3-dimensional printing (3DP) is an unexpectedly developing enterprise. A spread of techniques can be used to print physical models from 3-dimensional renderings based on CAD software, and STL design files. Even as using this technology in medication remains in its infancy, 3DP offers the opportunity of revolutionizing healthcare with its capability to unexpectedly create custom designed shapes from a wide variety of materials.<sup>[1]</sup> Because of the complicated anatomy of the spine, as well as the delicate nature of the encompassing structures, any approach that could be a useful resource for surgical planning and procedural accuracy gives the potential to enhance patient results.<sup>[2]</sup> Low backache caused by degenerative disc diseases, spinal deformities and accidents constitutes a developing hassle in the modern society, affecting over eighty% of the population globally.<sup>[3]</sup> Most of the spinal surgical procedures are completed to alleviate decreased returned pain, which has been said to be a reason for lack of mobility and even incapacity in a few sufferers.<sup>[4,5]</sup> However, regardless of the increasing clinical statistics, none of the existing

approaches have shown to be completely successful and, on the 24 month follow-up, no significant differences within the clinical outcomes had been determined.<sup>[6]</sup> Revision surgeries are often required to address bad post-operative outcomes and they're generally related to even more perioperative headaches than number one strategies, accordingly predisposing sufferers to more prices and usage of resources.<sup>[7]</sup> The usage of 3-D printed surgical fashions has been proven to assist shorten operative time, thereby boosting surgical outcomes.<sup>[8]</sup>

Biomodels had been useful in various branches of surgical operation, particularly whilst the processes require maneuvering around delicate neural systems, vessels and organs, and whilst the appreciation of anatomy may be hard to acquire from second radiographic pictures.<sup>[9]</sup> 3-D published anatomical models had been found to enhance measurement accuracy drastically in neurosurgery,<sup>[10-12]</sup> crania-maxillofacial surgery, orthopaedics, cardiothoracic and vascular surgical operation.<sup>[13-15]</sup> The complicated anatomy of the human body and its many or woman variances make 3-D printing perfectly suited to permit surgeons to prepare for relatively custom designed techniques by

custom-designed devices that may lead to higher surgical results discount of charges and operative time.<sup>[16]</sup> Furthermore, the aggregate of opposite engineered facts from medical imaging with custom designed international anatomical shape lets in the fabrication of implants with virtually no limits at the complexity of the geometry conceivable.<sup>[17]</sup> Four areas in which 3DP has presently observed programs: developing fashions for surgical making plans and schooling; production custom-tailored drill and screw guide templates; fabricating spinal implants; and developing tissue engineered scaffolds for cartilage restore. The reconstruction of the backbone and cranium has a rich and longstanding records, spanning at the least five millennia to consist of attempts in which a number of substances has been used, from fruit shells, to sheep scapulae, to guy-made plastics<sup>[18,19]</sup>. Clinical packages for 3-D printing are increasing at a fast pace and are anticipated to revolutionize health care.<sup>[20]</sup> Presently there's innovative research into the programs of 3D printing in several avenues, consisting of manufacturing of anatomical fashions,<sup>[21,22]</sup> customized prosthetics and implants, and tissue and organ fabrication, as well as drug shipping cars and discovery.<sup>[23]</sup> There have been reviews of the software of 3-D printing for preoperative surgical making plans;<sup>[21, 22]</sup> but, there were few reports on implant design for complex spinal surgical procedure. 3-D-printed gadgets can be used to examine complex cases, to practice tactics, and to train college students and patients.<sup>[24]</sup> Furthermore, a few present-day surgical approaches are complicated and require steering to avoid adverse important elements of the frame, or to obtain an acceptable esthetic outcome.<sup>[25]</sup> Moreover, anatomical defects can require custom prosthetics to restore harm as correctly as feasible.<sup>[26]</sup>

It reproduces the morphology of the affected spinal segments from computerized tomography (CT) scans with the resource from image processing software and a speedy prototyping system to supply a tactile version in numerous substances.<sup>[27]</sup> Currently, the 3-D printing has been broadly employed to build physical fashions for use in surgical procedures, preoperative planning, customized prosthesis fabrication and other fields.<sup>[28-30]</sup> In complicated spinal disorders as scoliosis, the correction

manner is regularly very challenging as unexpected pedicle absence and vertebral rotations may be discovered intraoperatively, posing remarkable chance of neurovascular lesions at some point of the operation<sup>[31]</sup>

However, few researchers have been performed to examine the use of 3-D printing in this area. clinical applications for 3-D printing are expanding swiftly and are expected to revolutionize health care<sup>[32]</sup> Medical uses for 3D printing, both real and capacity, can be organized into several broad classes, such as: tissue and organ fabrication; introduction of custom designed prosthetics, implants, and anatomical fashions; and pharmaceutical research concerning drug dosage bureaucracy, transport, and discovery.<sup>[16,33,34]</sup> It's far crucial to notice that two-dimensional (2nd) radiographic pix, along with x-rays, magnetic resonance imaging (MRI), or computerized tomography (CT) scans, may be converted to virtual 3-D print documents, allowing the advent of complex, custom designed anatomical and clinical systems.<sup>[35,36]</sup> In medicine, the technology has packages in orthopedics, spinal surgical procedure, maxillofacial surgical operation, neurosurgery, and cardiac surgical procedure, amongst numerous other disciplines.<sup>[37]</sup> Surgical planning encompasses the whole scope of alternatives for envisioning techniques and anatomies concerned in a surgical intervention.<sup>[38]</sup>

While these assets provide some information beneficial for pre-operative visualization, they're confined of their capacity to depict all facets of a manner, which includes potential complicating elements, and can't offer surgeons tactile interaction with internal structures<sup>[39-41]</sup>

**Aims & Objectives:** The objective of this assessment is to summarize the literature concerning the usage of 3-D printing technology for the planning or production of patient-unique implants (PSIs) for the spinal surgical procedure.

## **Materials and Methods**

Literature was searched using the keywords; 3 dimensional, 3D, spinal surgery, fusion in PubMed, Cochrane, Ovid database. A total of 1987 articles were found.

## Results

These searches returned a blended 1987 articles, of which 353 duplicates had been eliminated, earlier than the ultimate 1634 articles have been screened by means of identify and abstract for relevancy, leaving 87 articles for full textual content evaluate. Of these, 61 had been included on this assessment.

## Discussion

3DP is maximum regularly applied in a spinal surgical procedure in the pre-operative strategy planning stage. A complete-scale, stereoscopic know-how of the pathology allows for unique planning and simulation of the process.<sup>[21,22,42-44]</sup> Sugimoto et al;<sup>[45]</sup> reported that the usefulness of 3DP increases with the complexity of the pathology, with the physician's ability to maneuver a version being useful to comprehend affected person's anatomy while not having to mentally reconstruct more than one 2nd snap shots. The advanced visualization and training afforded via the usage of individualized models have scientific benefits, with reduced operation time and perioperative blood loss being most typically suggested.<sup>[46-48]</sup> Reduction in operation time of 15–20% has been reported in multiple studies<sup>[22,49,50]</sup> throughout numerous surgical strategies. The primary reasons given for decreased operation time included a greater developed expertise of the pathology, inclusive of the vicinity and surgical method, and the facilitation of pre-operative instrumentation choices.<sup>[22, 52-54]</sup> Izatt et al;<sup>[22]</sup> determined that using a 3DPbiomodel stepped forward surgical outcomes in seventy-eight % of cases, although this is contradicted by Li et al;<sup>[47]</sup> who stated no alternate in hardship quotes or clinical outcomes.

The getting to know curve for the desired familiarity with the software program has also been reported as a barrier.<sup>[47,54]</sup> As time taken to create the fashions and the associated fees maintain to say no, there must be an increase in the use of this generation in medical practice. In one take a look at<sup>[56]</sup> anxiety-related pain turned into determined only to be relieved after a patient understood her circumstance with the useful resource of a bio model, suggesting using models in affected person education might also enhance clinical results.

Intra-operative guides, created with patient-precise data, can also have the potential to mitigate the dangers related to these strategies.<sup>[57-62]</sup>

Using intra-operative imaging will increase dangerous radiation exposure for each doc and patients.<sup>[63]</sup> 3DP publications can also offer an opportunity as an easy, convenient, low price and complex-equipment free manner to improve the accuracy of pedicle screw placement.<sup>[60,64]</sup> Several the research tested that the publications assist to lower operation time, with Deng et al;<sup>[62]</sup> suggesting this could decrease headaches related to operative time (e.g., contamination). Other advantages include reduced intra-operative radiation, the simplicity of use, elimination of procedural subjectivity, enhanced pre-operative planning and mild fee in contrast with different strategies.<sup>[60]</sup> Rong et al;<sup>[65]</sup> utilized 3DP to create courses for expansive open-door laminoplasty in cervical myelopathy. Some authors also prevented iatrogenic complications with a customized osteotomy device guiding resection of a large sacral schwannoma.<sup>[66-69]</sup> The cases completed so far are constrained to anatomically hard, uncommon pathologies wherein an individualized strategy to repair affected person-unique anatomy is a key prognostic component.<sup>[59,70]</sup> With the aid of presenting a number of sizes of implants, together with parameters consisting of widths, heights, lengths, and angles, spinal instrumentation may be utilized in sufferers at the same time as minimizing complications inclusive of implant migration and pressure-shielding.<sup>[71-73]</sup>

But, numerous research has proven that they are significantly extra high-priced to fabricate in comparison to the older types of vertebral frame replacements and that the biomechanical stability of newly advanced expandable cages is set equal to that of both non-expandable cages.<sup>[74,75]</sup> The rapid-prototype model is in the long run put up-processed. Whilst quite a number three-D structures were developed for commercial use; stereolithography (SLA), multijet modeling (MJM), selective laser sintering (SLS) and fused deposition modeling (FDM) are the principle techniques which have been explored for clinical packages.<sup>[76,77]</sup> However, it's miles extensively greater labor intensive and costly in assessment

with different three-D printing strategies.<sup>[78-80]</sup> MJM techniques permit excessive decision similar to laser-based structures; but, printing materials used by jetting-based techniques are restricted and the high price of these printers make this technology greater suitable for huge-scale manufacturing.<sup>[81-83]</sup>

**3-D printing for spinal applications:** With the purpose of increasing the accuracy of screw placement at some point of spinal surgical procedures, research has been a focus on improving instrumentation by means of using affected person-precise screw guides. Currently, 3-D printing of patient-unique guide templates for screw insertion and fixation in the course of spinal surgery methods had been suggested. Several clinical and cadaveric studies have been concerned with the assessment of the location accuracy of intraoperative screws inserted via 3-d printed drill manual templates.<sup>[84,85]</sup> In 2 studies<sup>[86,87]</sup> 3 styles of templates for specific multistep steering had been fabricated via a polyjet technology with a patient-particular technique to specially designed in shape and lock templates.

**Spinal implants:** 3-D printing era is these days rising as a subject of interest in production spinal cages for interbody fusion surgery and vertebral frame replacement (vbr) as well as disc implants for overall disc replacement (TDR). For this reason, with the reason of decreasing stiffness at the same time as increasing osteointegration, Lin et al;<sup>[85]</sup> evolved a porous Ti-6Al-4V most reliable-shape fusion cage fabricated by using SLM process with consistent mechanical residences. In recent research, optimally designed biodegradable intervertebral fusion cages had been fabricated in poly (ε-caprolactone) (PCL) combined with Hydroxyapatite (HA) the usage of a selective laser sintering (SLS) stable freeform fabrication machine.<sup>[88, 89]</sup>

Spetzger et al;<sup>[87]</sup> completed a pilot venture of the primary implantation with an anterolateral trendy technique of a custom-designed cervical titanium cage, made of trabecular titanium and synthetic with direct steel printing. 3-D printing era has been these days explored as an excessive potential method to fabricate accurate affected person-precise self-stabilizing artificial vertebral

our bodies for tumor resection and bony reconstruction at the top cervical backbone.<sup>[88,89]</sup> Attempts to create a custom-designed conformal intervertebral disc the use of additive manufacturing technologies were conducted with the aid of de beer et al.<sup>[89]</sup> Domanski et al;<sup>[90]</sup> have recently performed a preliminary research of applicability and diploma of the suitability of three-D printing techniques for the manufacturing of intervertebral disc implants.

## Conclusion

3DP technologies area critical device in spinal research, and have proven promise in scientific packages including making plans, improving accuracies, and presenting patient-unique instrumentations. But, there are handiest few reports associated with the packages of personalized 3-D revealed spinal implants for interbody fusion, vertebral frame replacement or total disc alternative. However, current cartilage tissue engineering techniques are not but able to generating new tissue indistinguishable from local IVD. In addition, investigative paintings are needed to replacement nucleus pulposus and annulus fibrosus tissues for intervertebral disc repair and to beautify cost-effectiveness of the clinical intervention.

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